

EVERFLEX PLASBOND 65 LIQUID PLASTIC

DESCRIPTION

EVERFLEX PLASBOND 65 LIQUID PLASTIC is a quick setting PVC adhesive and small gap sealer that forms a permanent weld to most plastics, PVCu, acrylic and polycarbonate sheeting. The product is specifically designed to fill small difficult gaps whilst providing excellent gap bridging properties. PLASBOND 65 bonds by etching into the plastic substrate forming an unbreakable weld. The quick cure action reduces the possibility of dirt pick up during the drying period.

BENEFITS

- Excellent adhesion - adheres to most common plastics
- Exceptional bond strength - out performs conventional glues.
- Internal and external use - excellent weathering and aging properties.

AREAS FOR USE

- Sealing small gaps and bonding PVCu and plastic window trims.
- Sealing and bonding plastic and drainpipe joints
- Sealing and bonding PVCu and gutter joints.
- Bonding window sill end caps and coversils
- Repair work on most plastics.

LIMITATIONS

- Do not use on polystyrene
- Test adhesion on plastics other than PVCu before carrying out large area work.

SURFACE PREPARATION

The surfaces to be glued should be clean and free from dust, grease and other contaminants.

APPLICATION

Apply wherever possible at room temperature, as low temperatures will retard the cure. On 100ml tube, remove cap and pierce membrane. Screw on the applicator nozzle and cut the nozzle to the required bead width, taking care not to cut too long an opening. Extrude the sealer from the tube by pressure from the crimped end and as the tube empties, wind it up so as to maintain the contents of the tube at the nozzle end. Always replace cap when not in use.

For bonding, hold plastic in place for 20-30 seconds before releasing and removing the excess immediately.

When sealing, tool down with a wetted spatula. Do not use a finger wetted in the mouth, this product must not be ingested. Use a bowl of water.

SPECIFIC DATA

COLOUR	white
SOLIDS	55 +/- 2%
SERVICE TEMP	-10 to +90°C
APPLICATION TEMP	+5 to +50°C
COVERAGE	3 linear meters for a 9mmx 9mm bead. Per 100ml
TACK LIFE	5 mins
FLASH POINT	4°C
SHELF LIFE	9 months at 4 - 25°C in original containers
CLEANER	EVERBUILD GUN FOAM CLAENER

STORAGE

Store in original unopened containers between 4 and 25°C. Reseal immediately once used. Avoid heat and static discharges.

SHELF LIFE

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9 months from date of manufacture in original unopened containers.

HEALTH AND SAFETY

LABEL FOR SUPPLY: HIGHLY FLAMMABLE (F+)

HARMFUL (X_n)

RISK PHRASES	R11 - Highly Flammable.
	R20 - Harmful by inhalation
	R36/37 - Irritating to eyes and respiratory system

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SAFETY PHRASES: S16 - Keep away from sources of ignition..

S25 - Avoid contact with eyes.

S29 - Do not empty into drains