

EVERFLEX SILICONE 155 GENERAL PURPOSE

DESCRIPTION

EVERFLEX GENERAL PURPOSE SILICONE is a Multi - Purpose acetoxycure silicone sealant that cures quickly to provide a permanently flexible, high strength waterproof seal. It contains a powerful anti-fungicide to prevent mold growth. Conforms to the performance requirements of BS5889 except Clause 9.

BENEFITS

- Permanently flexible.
- Anti-fungal formula - prevents mold growth.
- Quick curing - low dirt pick up.
- Low viscosity for fast application

AREAS FOR USE

- * Sealing glass to glass.
- * Sealing glass to aluminium and metal sealing.
- * Sealing around baths, showers, basins and other sanitary ware.
- * As an adhesive for fixing PVCu trims, cladding and panels.
- * Sealing around worktops and laminates.
- * Cap glazing to metal, timber and PVCu window frames, and pointing around window and door frames.
- * For aluminium gutter sealing .
- * General draughtproofing.

LIMITATIONS

- Not for use in aquarium manufacture. Use EVERFLEX AQUAMATE
- Not for use in conjunction with bitumen, or asphalt. Use ALL SEASONS SEALANT.
- Not for use on highly porous surfaces such as new concrete or stonework. Priming is advised or use SILICONE 450.
- Not for use on substrates that may bleed oils, solvent or plasticisers.
- Do not use in the vicinity of, or in conjunction with the edge sealant of double glazed units. Use SILICONE 450.
- Do not use for perimeter pointing of uPVC. Use SILICONE 600 or SILICONE 450.
- Do not use on soft metals such as lead and brass. Use LEADMATE SILICONE.

- Non overpaintable. In applications where overpainting is required, use ALL SEASONS SEALANT

SURFACE PREPARATION

All surfaces must be clean, dry and dust free. All loose or flaking surface coatings, and old sealant and mastic joints, should be removed before application. Glass, metal and aluminium should be cleaned with a proprietary solvent cleaner prior to application for optimum adhesion. Porous surfaces may require priming - a small area should be tested first.

APPLICATION

Reference should be made to the recommended joint ratios. If necessary reduce joint depth using EXPANDING FILL AND FIX FOAM, or Joint backer rod. Furthermore, ensure that the joint design only permits adhesion to two surfaces, as three sided adhesion will impair flexibility.

Cut the tip of the cartridge taking care not to damage the thread. Apply nozzle and cut cleanly at an angle of 45° with an opening slightly larger than the gap to be sealed. Apply using a standard sealant gun. Best results will be obtained by keeping an even pressure on the gun trigger and keeping the gun at a constant angle to the surface being sealed.

Smooth down within 10 minutes of application. To ensure a proper bond, always smooth the sealant down using a spatula or piece of wood wetted with a soap and water solution. An improved appearance can be achieved by placing masking tape to both sides of the joint and removing within 5 minutes of application.

SPECIFIC DATA

Movement accommodation:	+ or -25%
Skinning time:	5 mins @ 20°C
Cure time:	2mm per 24 hours
Hardness Shore A:	15-25
Shrinkage:	9-15%
Service temperature resistance:	-30°C to + 150°C
Application temperature resistance:	+5°C to + 40°C
Tensile Strength	1.5 MPa
Stress	0.3MPa at 100% elongation
Specific gravity:	1.00
Cleaning:	Uncured sealant white spirit; Cured sealant: EVERFLEX SILICONE EATER
Minimum joint width:	4mm
Maximum joint width:	25mm
Joint ratio:	Maximum depth 50% of joint width
Coverage:	@ 10 linear metres 9 x 9mm fillet joint
Elongation at break:	400%

TECHNICAL DATA SHEET NO: 155
PAGE: 4 of 4

VERSION: 2/1ST MARCH 1999
PRINT DATE: 9/16/2004

HEALTH AND SAFETY

Irritating to skin and eyes. If contact occurs wash thoroughly with water. Acetic acid is evolved during cure. Keep out of reach of children.

STORAGE

Store in cool dry conditions between + 5°C and 25°C.

SHELF LIFE

Use within 18 months.