

## EVERBUILD STICK 2 PIPE WELD

### DESCRIPTION

STICK 2 PIPE WELD is a non-drip, thixotropic solvent based pipe cement for use with non-pressure PVC and ABS thermoplastic pipes and conduits. STICK 2 PIPE WELD combines a long open time with a rapid rate of bond strength development. Conforms to BS6209.

### BENEFITS

- Long open time for easy positioning
- Glues both PVC and ABS

### AREAS FOR USE

- Bonding uPVC and ABS non-pressure pipes to themselves and each other; ie uPVC soil and ventilating pipes, fittings and accessories conforming to BS4514; uPVC rainwater piping/goods conforming to BS4576; uPVC underground drainpipes and fittings conforming to BS4660; ABS or uPVC waste pipes and fittings conforming to BS5255.
- Bonding uPVC window trim and guttering.

### LIMITATIONS

Not suitable for pressure pipe applications. Use an adhesive conforming to BS4346 Part 3. Always apply as directed to both surfaces. Do not dip pipes into this adhesive. Do not mix adhesive with cleaning or any other fluids. Reseal can immediately after use. Allow at least 10 minutes before handling assemblies and at least 6 hours before putting into service. Do not use below 5°C. As the manufacturer cannot know all the uses its products may be put to, it is the users responsibility to determine suitability of use. If in doubt, contact Technical Services Department for advice.

### SURFACE PREPARATION

All surfaces to be joined must be sound, clean and dry. Cut pipe squarely. Remove all swarf and lightly chamfer the outer edge. Lightly abrade pipe and socket with emery cloth and degrease with proprietary solvent, e.g. STICK 2 CONTACT ADHESIVE THINNER AND CLEANER. Check that the two ends fit correctly together.

### APPLICATION

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#### APPLICATION

Wear suitable protective clothing and gloves before use. Avoid inhalation of vapours during use.

Extinguish all sources of ignition.

Apply a thin layer and even layer of adhesive to both surfaces with brush. Slide the pipes together immediately. DO NOT TWIST. Hold in place for 20-30 seconds then clean off excess adhesive with a clean rag. Allow at least 10 minutes for adhesive to dry before handling and at least 6 hours before putting into service.

**Cleaning:** All tools should be cleaned immediately after use with STICK 2 CONTACT ADHESIVE THINNER AND CLEANER.

**Coverage:** Approx. 0.6m<sup>2</sup> per 250ml can when applied as directed

#### SPECIFIC DATA

Colour	Transparent	
Viscosity @20°C	5000 cps (brookfield spindle 5; 5rpm)	
Solids	27.5 +/- 1.5%	
Ash	2%	
Bond Strength (PVC/PVC)	Drying Time (mins)	Strength (daN/cm <sup>2</sup> )
	20	5
	1440	30
	45000	73

#### STORAGE

Store in original unopened containers between 5 and 25°C away from sunlight and sources of ignition

Reseal immediately once used.

#### SHELF LIFE

Twelve months from date of manufacture when stored at above temperatures in original unopened containers

#### HEALTH AND SAFETY

Highly Flammable

Irritating to eyes

Repeated exposure may cause skin dryness or cracking.

Vapours may cause drowsiness and dizziness

Keep container tightly closed and in a well ventilated place.

Keep away from Sources of ignition – No Smoking.

Take precautionary measures against static discharges.

Keep out of the reach of children

If swallowed, seek medical advice immediately and show this container or label..